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MATERIAL SAFETY DATASHEET

SECTION 1: IDENTIFICATION

1.1 Product Identifier : PLM-247

1.2 Other means of identification : PLM-247AA, PLM-247AB, PLM-247GA, PLM-247GB,

PLM-247BA, PLM-247BB, PLM-247EA, PLM-247EB, PLM-247TA, PLM-247TB, PLM-247DA, PLM-247DB

1.3 Supplier details : INDO-MIM Private Limited

#45[P], KIADB Industrial Area,

Doddaballapur, Bangalore, India - 561203

1.4 Contact person : <u>infopowders@indo-mim.com</u>

1.5 Emergency Telephone number : +91 80 6141 6633/34

(with hours of operation) IST: Mon – Sat (8.00AM to 5.00PM)s

SECTION 2: HAZARDOUS IDENTIFICATION

2.1 GHS classification of the Substance

Health hazards : Skin Corrosion/irritation (Category 1),

Carcinogenicity (Category 2),

Specific Target Organ Systemic Toxicity-Repeated

exposure: (Category 3)

Physical and Chemical hazards : Not Classified

Environmental hazards : Not Classified

In regards to physical and chemical hazards, health hazards, environmental hazards, the items not

listed above are "exempt classification", "cannot classify", or "not applicable" at present.

2.2 GHS Label Elements

Hazard Statement:

H317 : May cause allergic dermatitis

H351 : Suspected of causing cancer

H373 : May cause damage to respiratory organs through

prolonged or repeated exposure

Precautionary Statement:

[Prevention]

P201 : Obtain special instruction before use.

P260 : Do not breathe dust/fumes/gas/mist/vapors/spray.

P264 : Wash hands and face thoroughly after handling.



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P272 : Contaminated work clothing should not be allowed out

Of the workplace.

P280 : Wear protective gloves/protective clothing/eyes

protection/face protection.

[Emergency Response]

P308+P313 : If exposed or concerned, Get medical advice/attention.

P314 : Get medical advice/attention if feel unwell.

P501 : To dispose of contents/container entrust it to a waste

service company admitted by local government.

Fire Service Act

This special alloy powder has been confirmed and registered as non-hazardous by ignition test based on Fire service act No. 11 (Part 4 of Article 1 of cabinet Order No. 358). However, there is a possibility that fine particle dust would fire when it is touched.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substance/Mixture : Mixture

General Product Description : Metallic Powder

Alias : Alloy Powder

3.2 Chemical Name, Percent and CAS#:

| Elements | % | CAS# |
|-----------|---------|-----------|
| Nickel | 60 - 70 | 7440-02-0 |
| Tungsten | 9 – 10 | 7440-33-7 |
| Chromium | 8 - 10 | 7440-47-3 |
| Manganese | <1 | 7439-96-5 |
| Cobalt | 9 -10 | 7440-48-4 |
| Aluminium | 5 – 6 | 7429-90-5 |
| Iron | < 1 | 7439-89-6 |



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Any concentration shown as a range is to protect the confidentiality or is due to batch variation

Class Reference Number in the Gazette List : Not Subject

Impurities and Stabilizing Additives : No Data

Contribute to Classification

Pollutant Release and Transfer Register : Not applicable

(PRTR)

Hazard Symbol : Not harmful

3.3 Risk Phrases

R40 : limited evidence of a carcinogenic effect

R43 : May cause sensitization by skin contact

R48/20 : Harmful: danger of serious damage to health by

prolonged exposure through inhalation.

3.4 Safety Phrases

S16 : Keep away from sources of ignition – No smoking

S7/9 : Keep the container tightly closed and in a well-

ventilated place

S36/37/39 : Wear suitable protective clothing, gloves and eye/face

protection

SECTION 4: FIRST AID MEASURES

4.1 Inhalation : If inhaled, remove to fresh air.

Get medical advice/attention if feeling well.

4.2 Skin Contact : Immediately remove contaminated clothing and shoes.

Wash with soap and plenty of water.

If irritation develops and persists, get medical attention.

4.3 Eye Contact : Flush eyes with plenty of water for at least 15 minutes.

If irritation develops and persists, get medical attention.

4.4 Ingestion : Immediately rinse mouth. Get medical aid immediately.



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4.5 Anticipated Acute & Tardive symptoms : Allergy Symptoms.

4.6 Most important Signs and Symptoms : No data is currently available.

4.7 Protection for first-aid : Wear protective equipment's according to the situation.

4.8 Important notes for Doctor : No data is currently available.

SECTION 5: FIRE FIGHTING MEASURES

5.1 Suitable Extinguishing Media : Dry sand, limestone powder, dry powder and special

powder against the metal powder.

5.2 Extinguishing media, which must not be

used for safety reasons:

water and carbon dioxide (CO2)

5.3 Specific Hazards : Non-dangerous. Heavy metals may be released in

hazardous concentrations in the form of dust or fumes. Collect contamination fire extinguishing water separately. This must not be discharged into the drains.

5.4 Special firefighting Procedures: : Using proper extinguishing media water may be

ineffective.

5.5 Protection for firefighting: : Firefighting always wears respiratory protection and

protective clothing.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal Precautions, Protective : Ensure adequate ventilation.

skin/eyes. Do not breathe vapors/dust. Remove all sources of ignition. Observe "8. Exposure

controls/personal protection".

6.2 Environmental Precaution : Avoid runoff into sewers and drains.

6.3 Collection and Neutralization : Vacuum or sweep-up spills. Containment and clean-up

discard collected spills in airtight containers.

6.4 Equipment and Methods : Prevention of secondary immediately eliminate all

sources of ignition

6.5 Disaster Prevent runoff into sewers and drains.

SECTION 7: HANDLING AND STORAGE

7.1 Handling

Engineering controls : Refer to "Engineering Controls" of "8. Exposure

controls/Personal Protection". Wear Proper Protective

equipment.



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Exhaust : Use adequate general and local exhaust ventilation to

maintain dust concentration levels as low as possible.

Precaution : The product should only be used in areas from which all

naked lights and other sources of ignition have been excluded. Keep away from Heat or Flame. Pay attention to fumes because they may ignite. Take

precautionary measures against static discharge.

Avoiding contact : Refer to "10. Stability and reactivity

7.2 Storage

Engineering controls : The storage area must have a fireproof structure.

Prevent hazardous material penetrate into storage area. Provide proper Equipment of lighting and

ventilation.

Incompatibilities : Refer to "10. Stability and Reactivity".

Storage conditions : Store in a dry, cool and well-ventilated area from heat,

sparks, open flames and all other sources of ignition.

Packaging material : Use the material which not penetrate any hazardous

material for the container.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control Concentration and working environment assessment criteria: No Data Exposure Limits:

Mn : TLV-TWA: 0.2mg/m3 (ACGIH)D

Ni : TLV-TWA: 1.5mg/m3 (ACGIH)(As inhalable

fraction).....2B

Cr : TLV-TWA: 0.5mg/m3 (ACGIH)A4

Mo : TLV-TWA: 3mg/m3 (ACGIH)

Co : TLV-TWA: 0.02mg/m3 (ACGIH)A3

D : Not suspected as a human carcinogen

2B : Possible human carcinogen

A4 : Not classifiable as a human carcinogen

A3 : Confirmed animal carcinogen with unknown relevance

to humans.

Engineering control: : Not required

8.2 Protective equipment:

Respiratory Protection : In case ventilation is not adequate, wear a P2 filter

respirator for harmful particles.



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: Wear rubber gloves to meet the regulation of "EU Hand Protection

Directive 89/689/EEC" and "EN 374".

: Wear Safety goggles meet "EN 166". **Eye Protection**

Skin and Body Protection : Wear suitable clothing with long sleeves.

Health measures Replace work clothing every day.

Provide an eyewash unit near the working area.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance Silver-gray, Powder

Odor Odorless

PH Not applicable **Melting Point** Not available **Boiling Point** Not available Flash Point Not available **Ignition Point** Not available Range of Explosion Not available Vapour Pressure Not available Specific Gravity $7.5 \sim 9.3 (g/cm3)$ Insoluble Solubility

Aqueous Solubility Insoluble Octanol/water

Not applicable

Partition coefficient

Not available Decomposition Temperature" Odor threshold Not available

Evaporation Rates : 0(%)

Combustibility Not available Other Physical & Chemical Properties Not available

SECTION 10: STABILITY AND REACTIVITY

Not available Stability Not available Hazardous Reactivity

High-Temperature state in the dusty atmosphere Condition to avoid

Oxidizing agents (against Si). Incompatibilities

No data in general use Hazardous Decomposition products

SECTION 11: TOXICOLOGICAL INFORMATION

Not available Acute Toxicity:



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Fe: Rat Oral LD50= 30000mg/kg Mn: Rat Oral LD50= 9000mg/kg Ni: Rat Oral LD50= 9000mg/kg

(Particle size<1mm)

Si: Rat Oral LD50= 3160mg/kg

Skin Corrosion/Irritation : Mild Irritation

Serious Eye danger/Eye Irritation

The product is not classified as an eye irritant, however

high dust levels in the air may cause eye irritation.

Nickel: may result in allergic lung sensitization reactions

Respiratory/Skin Sensitizing Potential : Nickel: Allergic skin sensitization reactions are the most

frequent effect of exposure.

No information found

Mutagenicity : No information found

Carcinogenicity : H351: Suspected of causing cancer

Reproductive effects : No information found

Specific target organ systemic Toxicity

(Single Exposure)

Specific target organ systemic Toxicity

(Repeated Exposure)

H372: If inhaled, causes damage to the organ through

prolonged or repeated exposure

Aspiratory Toxicity : No information found
Other Studies : No information found

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity : No information found Environmental residue/ biodegradability : No information found Bioaccumulation : No information found Mobility in Soil : No information found Other studies : No information found

SECTION 13: DISPOSAL CONSIDERATIONS

Residual wastes : Dispose of in accordance with local regulations.

Used Containers : Dispose of containers as scrap.

SECTION 14: TRANSPORT INFORMATION

International regulation : Not Regulated as per IATA
Domestic regulation : Not Regulated as per IATA
Special safety measures : Not Regulated as per IATA



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Emergency response guide book

number

: Not Regulated as per IATA

SECTION 15: REGULATOR INFORMATION

Chemical Substances Control Law

PRTP (Pollutant Release and Transfer Register)

Fire Service Act No.11 (Part 4 of Article 1 of Cabinet Order No. 358)

SECTION 16: ADDITIONAL INFORMATION

References : Ministry of Economy, Trade and Industry: GHS

Guidance

Advanced Information Centre of Safety and Health:

Directive 67/548/EEC

Chemical Substance Information System (kis-net)
Safety management of communication of chemicals-

Learning about MSDS and GHS

[ATTENTION]

The Information above is believed to be accurate and represent the best information currently available to us. However, there is a possibility that the information is not sufficient. Therefore, handle it with great care. Additionally, the safety measures above are only for general handling. In special cases, handle prevention and safety measures that are suitable for your purpose and condition.