

INDO-MIM PVT LTD.

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STELLITE-12

Stellite 12 is a cobalt-chromium-tungsten superalloy having a good resistant to wear, galling and corrosion and retain these properties at high temperatures. This specialized chemical composition is well suited for use in additive manufacturing processes for high strength application. Vacuum Induction Melting - Inert Gas Atomization process is used at INDO-MIM for manufacturing of powder. Our unique ASB technique improves powder sphericity, which enhances flowability in achieving consistent density and uniform build rates.

Particle Size Distribution

Light scattering (ASTM B822 / ISO 13320-1)				
Application	Size Range	D10%	D50%	D90%
MIM	<22µm	5.0 max	12.0 max	22.0 max
BJ	<25µm	5.5 max	13.5 max	25.0 max
LPBF	15 – 53µm	24.0 max	36.0 max	54.0 max

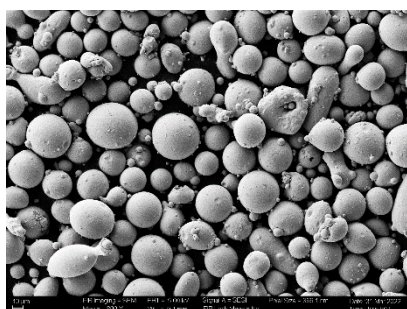
Chemical Composition (weight %)

Element	Range (%)
Carbon	1.50 – 1.80
Silicon	1.00 – 1.50
Manganese	1.00 max
Phosphorous	0.03 max
Sulphur	0.03 max
Chromium	29.00 – 31.00
Molybdenum	1.00 Max
Nickel	0.50 max
Iron	1.00 max
Tungsten	8.00 – 9.00
Cobalt	Balance

Physical Properties

Property	g/cc	Test Method
Tap Density	5.10 min	ASTM B527
True Density	8.20 min	ASTM B923

Morphology



* Applicable only for LPBF

Customization on chemical composition & particle size can be made.

Packing with 10 / 50 / 100 kg containers & custom packing is possible.

MIM: Metal Injection Molding | BJ: Binder Jetting | LPBF: Laser Powder Bed Fusion

*Specification is only for illustrative purposes, and it varies with specific application requirements