

## INDO-SPHERE SS-321

SS-321 is austenitic stainless steel that provides high strength, resistance to scaling and phase stability with resistance to subsequent aqueous corrosion. Its chemical composition corresponds to UNS S32100 for use in additive manufacturing processes. Vacuum Induction Melting - Inert Gas Atomization process is used at INDO-MIM for manufacturing of powder. Our unique ASB technique improves powder sphericity, which enhances flowability in achieving consistent density and uniform build rates.

### Particle Size Distribution

Light scattering ( ASTM B822 / ISO 13320-1)				
Application	Size Range	D10%	D50%	D90%
MIM	<22µm	5.0 max	12.0 max	22.0 max
BJ	<25µm	5.5 max	13.5 max	25.0 max
LPBF	15 – 53µm	24.0 max	36.0 max	54.0 max

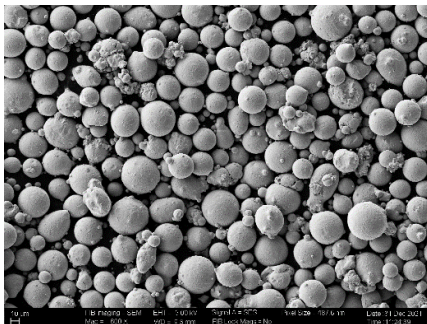
### Physical Properties

Property	g/cc	Test Method
Tap Density	4.65 min	ASTM B527
True Density	7.75 min	ASTM B923

### Chemical Composition (weight %)

Element	Range (%)
Carbon	0.08 max
Silicon	0.75 max
Manganese	2.00 max
Phosphorous	0.045 max
Sulphur	0.030 max
Chromium	17.0 – 19.0
Nickel	9.0 – 12.0
Titanium	0.30 – 0.70
Others	0.50 max
Oxygen*	0.06 max
Nitrogen*	0.12 max
Iron	Balance

### Morphology



\*Applicable only for LPBF

**Customization** on chemical composition & particle size can be made.

**Packing** with 10 / 50 / 100 kg MS container & custom packing is possible.